

BLISTER ELEC. CAST. 2,5mm 10 uds.

Ref.05976



❓ The 2.5 mm cast iron electrode blister pack includes **10 high-quality electrodes** designed for manual welding with coated electrodes (MMA/SMAW). These electrodes are ideal for cast iron repairs, precision joints, and other industrial welding tasks that require a professional finish and exceptional strength. Compatible with a wide range of standard welding machines, Solter's cast iron electrodes stand out for their versatility and optimal performance in various technical applications.

Key Features:

- ❓ **Designed for MMA/SMAW welding:** Compatible with all standard machines, ideal for industrial work on cast iron.
 - ❓ **Ferro-nickel coating:** Minimizes oxidation during welding, protecting the weld pool and enhancing bead appearance.
 - ❓ **Wide electrical compatibility:** Work perfectly with alternating current (AC) or direct current (DC), making them versatile for various work environments.
 - ❓ **Recommended amperage range of 70–120 A :** Ideal for ensuring penetration and fusion in cast materials without compromising arc control.
 - ❓ **Arc temperature above 3500 °C:** Enables effective fusion of demanding metals and ensures long-lasting welds.
 - ❓ **Uniform filler metal deposition :** Enhances adhesion, strength, and joint durability, even on worn or cracked parts.
 - ❓ **Secure and functional packaging :** The blister pack protects the electrodes from moisture and makes transport and storage easy.
- ❓ At Solter, every consumable is developed to ensure precision and reliability, whether for the professional welder or the maintenance technician. Our commitment is your best weld.

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TECHNICAL DATA

OPTIONAL ACCESSORIES

Generals	
Diámetro	Ø 2,5mm
Structural	
Material	Hierro y Niquel (FeNi)